



## **Material - UNS J13045**

## **Standard Specification for Alloy Steel Casting**

Group - Ferrous Mild Steel Alloys
Sub Group - UNS J13045 Alloy Steel Casting
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry - Casting** 

Chemical Composition			Heat Treatment	
Carbon	C %	0.250 - 0.350		
Silicon	Si %	0.200 - 0.800		
Manganese	Mn %	0.400 - 0.700	Annealing or Normalising or Hardening + Tempering	
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.045 max.		
Chromium	Cr %	0.800 - 1.100		
Copper	Cu %	0.500 max.		
Molybdenum	Mo %	0.150 - 0.250		
Tungsten	W %	0.100 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	480 - 1379
-	-	-	Yield Strength in Mpa	345 min.
-	-	-	Elongation in %	5 min.
-	-	-	Reduction of Area in %	20 min.
-	-		Hardness in HRC	25 max.
-	-	-	Impact in Joule	79.1 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
AISI 4130	AISI	USA	Forging, Bar, Wire, and Shape	
4130	SAE	USA	Bar, Tube, Sheet, Strip and Forging	
A579 Grade 13	ASTM	USA	Forging	
J13048	UNS	USA	Casting	
K13247	UNS	USA	Steel	
AMS 4130	AMS	USA	Bar and Forging	
A732 7Q	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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